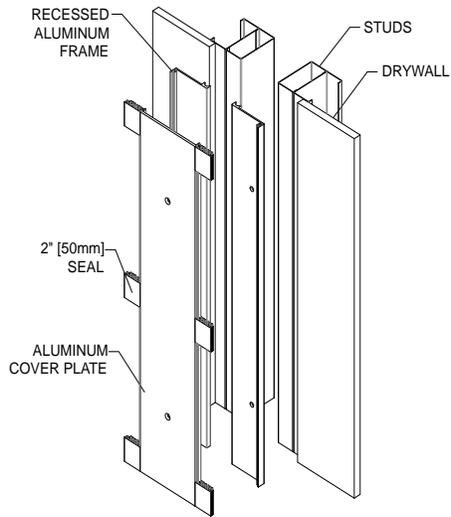


Installation Instructions

Joint System: 221-A07 (4" - 18" [100 - 450mm] Systems)

Note: Verify that the structural gap and blockout dimensions are in conformance with submittal data before beginning installation. If this is a Fire Rated Assembly, the fire barrier must be installed before the Architectural Joint System. Refer to the fire barrier instructions for specific system installation.

Fig.1



1. Recess 5/8" [15mm] drywall as per the architectural drawings.

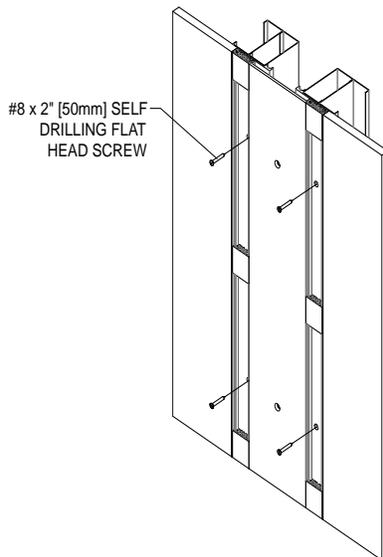
Figure 1

2. Cut the recessed aluminum frames to the desired length.
3. Place the recessed frames in the drywall recess.
4. To properly space frames, cut 6 small 2" (50mm) sections of seal. Insert one at each end and one in the center of cover plate and both recess frames.

Figure 2

5. Attach the frames using #8 x 2" [50mm] self drilling flat head screws 18" [457] on center.
6. Remove temporary spacers and cover plate.

Fig.2



IPC.1815/REV.1

Installation Instructions

Joint System: 221-A07 (4" - 18" [100 - 450mm] Systems)

Fig.3

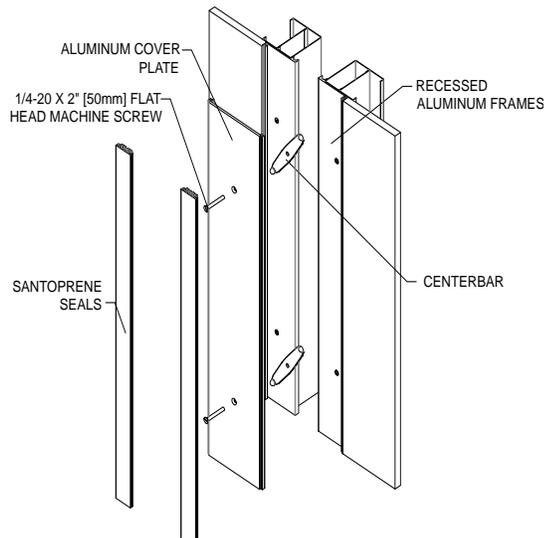


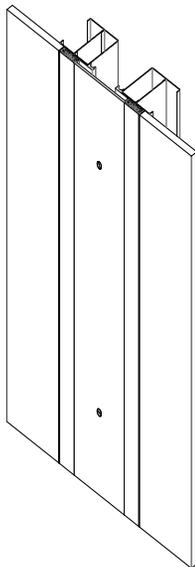
Figure 3

7. Assemble the 1/4-20 x 2" [50mm] flat head machine screw through the aluminum cover plate and thread it into the steel centerbar.
8. The centerbar goes between the recessed frames and into the expansion joint opening.
9. Tighten the 1/4-20 flat head screw which will rotate the centerbar and engage into the recess frames. Be sure the cover plate is centered to the recess frames.
10. Spray a soap and water solution in the grooves of the cover plate and the recessed frame.
11. Press the santoprene seal into the grooves flush with the cover plate and recess frames. A 1" [25mm] wide seam roller may be used to fully engage the seal ears into the groove.

Figure 4

12. Clean the seals and cover plate with a cleaner similar to a

Fig.4



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