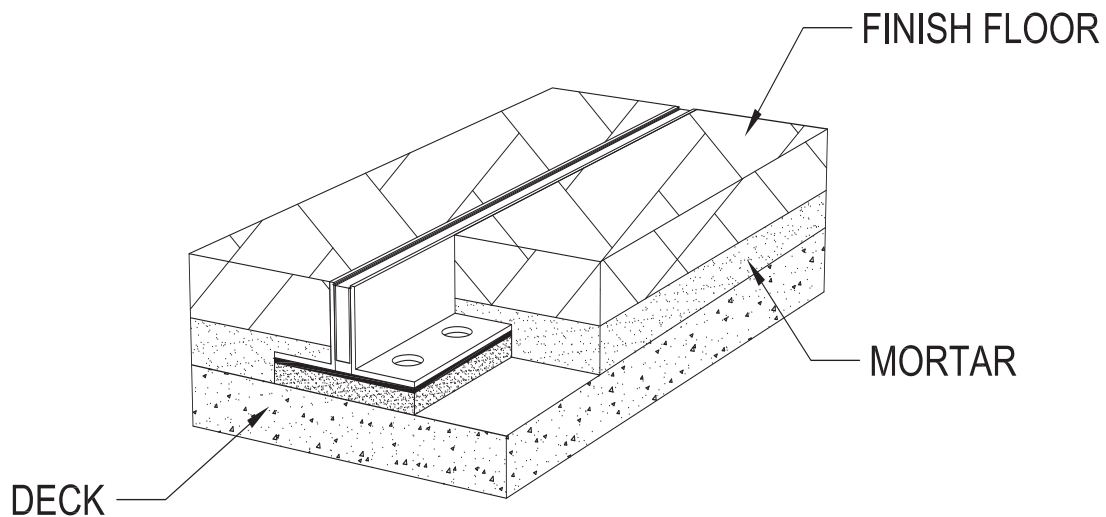


Installation Instructions

Joint System: 55 Series

Prior commencing installation ensure the following guidelines have been verified by the Architect of Record:

- Shop drawings depicted designer's preferred locations in area's of aesthetic value.
 - Substrate verified structurally sound, meets all relevant code requirements, and does not exceed maximum deflection values of the material and applications.
 - Control joints should be located at 20-25ft (6-9m) on center, at all transitions of plane and at differing materials types. Areas exposed to direct sunlight or moisture should have joints locations reduced to 15-20ft (5-7m) on center.
1. Apply a layer of mortar bed to the concrete floor. Press the aluminum frames with seal assembly into the mortar, to ensure the mortar pushes through the perforated holes in the frames. Coordinate depth of frame with finished floor elevation.
 2. Apply sub-flooring to the frame. The height should be minus the finish floor thickness and mortar.
 3. Apply the finish flooring and ensure level installation with no voids in the mortar bed.



IPC.1364/REV.2

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