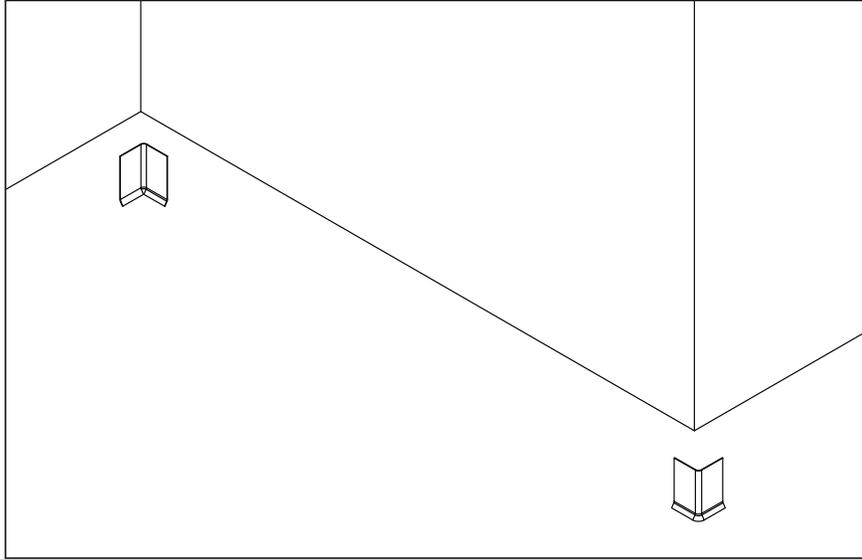


Installation Instructions

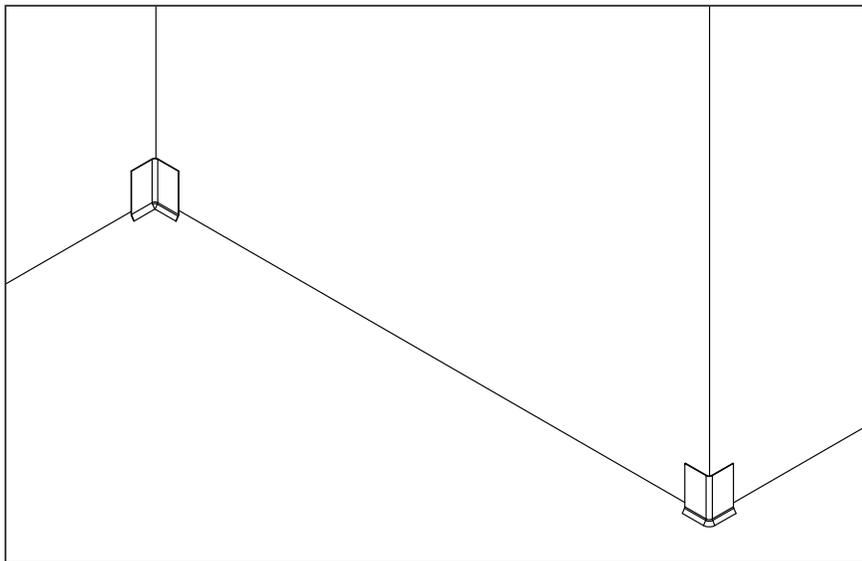
Stainless Steel Wall Base



Please read all instructions before installing the wall base.

Cutting Tools

- Air Plasma Cutting System or Angle Grinder with stainless cut off wheels
- Noga DB1000 Sheet Metal Deburring Tool
- File



Wall Base

Surfaces must be clean, structurally sound, and free of loose particles. For smooth surfaces, adhesion can be improved by lightly sanding bond areas prior to applying adhesive.

1. Install outside and inside corners first. Apply urethane adhesive to the back and position the corner in place. Roll base with a hand roller to ensure a secure bond.

IPC.3117/REV.1

IPC® Door + Wall Protection

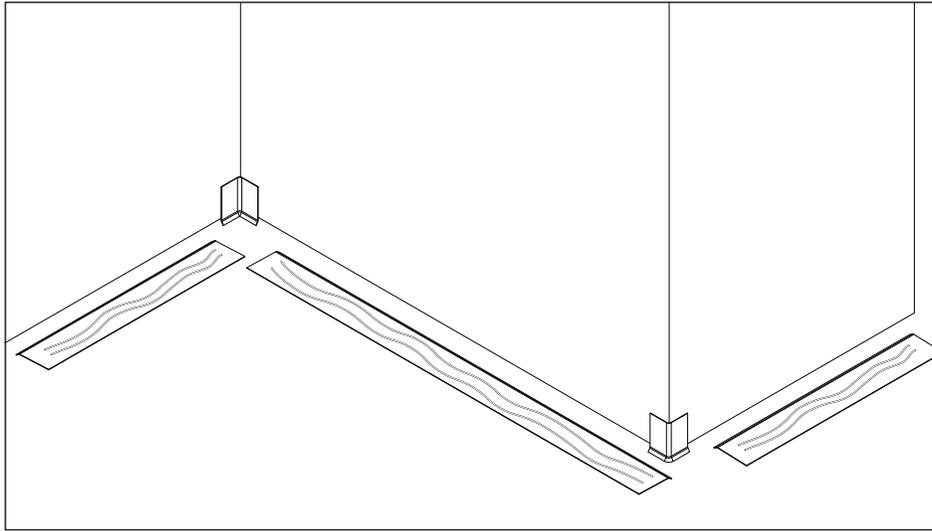
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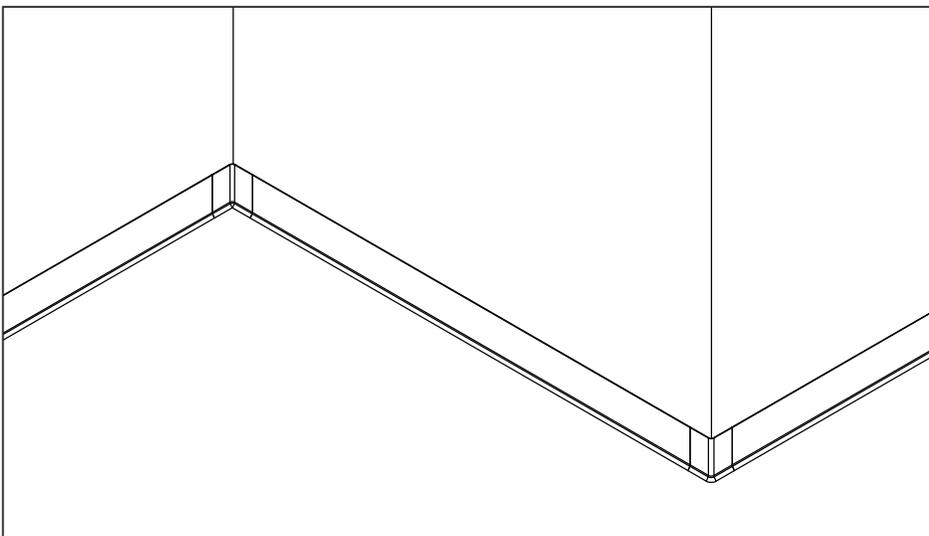
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Installation Instructions

Stainless Steel Wall Base



2. Apply adhesive in zig zag pattern on the wall base from cartridge so 85% of the back surface is covered. Leave a 1/4" at the top of the base free of adhesive to prevent oozing.



3. Immediately apply base to the wall between corners and press lightly or use a small hand roller to ensure good adhesion. Irregular or curved walls may require bracing until the adhesive sets.

4. Use mechanical fasteners or bracing to hold surfaces together until the adhesive has set. Product will normally set within 8 to 12 hours.

Maintenance

Cleaning

Fingerprints and smudges can be removed using a non-chlorinated spray cleaner/degreaser and a microfiber cloth. Do not use harsh abrasives, acids, or chlorine-based cleaners or cleaning tools containing carbon steel, such as steel wool or wire brushes. Heavier soiling or superficial discoloration can be removed using a paste of baking soda on a damp sponge. Rub the surface gently and evenly and then rinse with fresh water. Dry with a soft cloth. Stainless steel's bright appearance can be maintained by occasional polishing with a soft cloth dipped in common household white vinegar. Commercial products specifically formulated for stainless steel may also be used. After installation Maintain environmentally controlled conditions after the installation. Large temperature changes can cause de-lamination.